

Mammut 200 2K – UHS Acryl Füller

Properties:

- excellent filling capacity
- high solids content
- simple mixing ratio, additionally with an accelerator (Active Thinner)
- very good sandability
- Excellent drying
- flexible working processes
- available in 3 colours
- suitable for all bodywork repairs
 - Spot repair
 - partial painting
 - complete paintwork

Benefits:

- Operator-friendly application.
- Excellent levelling properties.
- Very good stability
- Very robust and flexible in processing

Notes:

- processing temperature at 18 - 25°C.
- the material should be at room temperature before use (18 - 23°C).
- observe the air humidity during drying:
- high humidity shortens the drying time
- low air humidity extended drying time



Drying:

60°C object temperature
 hardener + normal thinner min. 10 - 20 min.
 plus Active Thinner 5% max. 10 minutes
sandable after complete drying

Application:

- **Mixing ratio 4:1**
 plus 5 - 20% dilution and with required 5% Active Thinner
- **1 to 3 spray coats** 1st spray pass:
 thin and closed
 intermediate flash-off time 10 min.
 further injection moulding processes:
 full closed aisles
 final flash-off time min. 10 min.

Spray guns:

- **Nozzle size Complaint 1.6 – 1.8**
 (input pressure 1,8 – 2,3 bar)
 z.B.
SATA jet100 B RP 1,6 or RP 1,8
 (input pressure 1.8 – 2,3bar)
IWATA WS Primer 1,8
 (input pressure 1,8 – 2,3 bar)

Drying:

20°C air temperature
 hardener + normal thinner min. 4 hours
 plus Active Thinner 5% min. 60 min
sandable after complet